

Date: Monday, 18/08/2008 10:29:22 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STATIONARY HANDLE ADJUSTMENT FITTING
 Job Number : 41296
 Estimate Number : 13519
 P.O. Number :
 This Issue : 18/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run :
 Written By :
 Checked & Approved By : JD 08.8.18
 Comment : Est Rev:A 08-07-24 new issue DD verified by:EC

Part Number : PB6743001289
 Drawing Number : B6743001 PAGE37
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 15/09/2008 Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R1625 6061T6 ROUND BAR 1.625



Comment: Qty.: 0.2187 f(s)/Unit Total: 1.7497 f(s)

6061T6 ROUND BAR 1.625 6061T6 Round BAR 2.00" 08/11/03

Batch: M17887 → 30" 08/11/03

08/11/03

8 pcs

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA769 & DWG PB67-43001

FOLIO REV: 4A

DWG REV: B1

2-DEBURR AS REQUIRED

08/11/03 08/11/03

4 pcs

PTO

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

08/11/03 08/11/03

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

20 08/11/03

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock



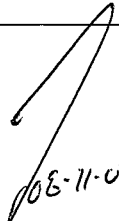

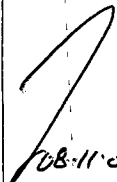
Location: _____

08/11/03 (5)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: B67-43001-289 PAR #: NA Fault Category: Prod Eng Coord NCR: Yes No DQA: HA Date: 08-11-10
Resolut: Process - Revised Disp: Scrap. QA: N/C Closed: HA Date: 08/11/20

| NCR: 41296 | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------------|------|--|---|--|--|--|---|--|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 08/11/02 | 2.0 | 3 pcs, 1st piece diameter is 1.226 should be 1.245 \pm .010. 2nd piece hypotenuse of angle too long is .397 should be .360 \pm .030. 3rd piece, 2nd and 1st piece major diameter too small is 1.541 should be 1.5727 max. 1.5668 min. R.C: Typo in the program. |  JS/11/2 | - fix Typo in Prog was 1.546 Now 1.556. - Scrap. 2 des tray Replace Qty 3 (same batch #) | 08/11/02  JS |  08-11-03 |  JS/11/2 |  08-11-03 |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STATIONARY HANDLE ADJUSTMENT FITTING

Job Number: 41296

Part Number: PB6743001289

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-04

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

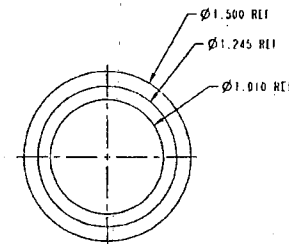
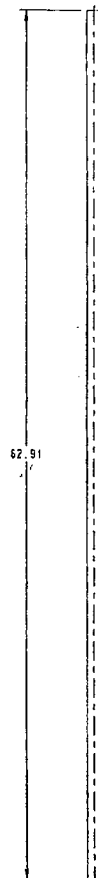
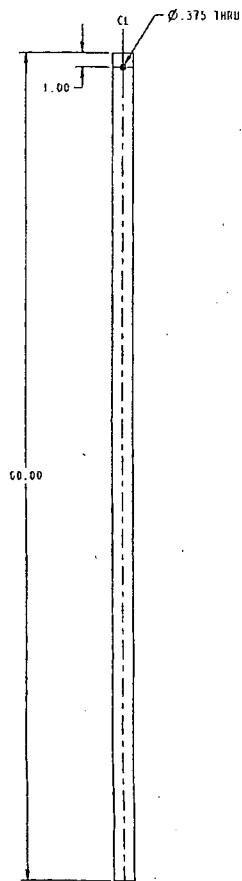
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

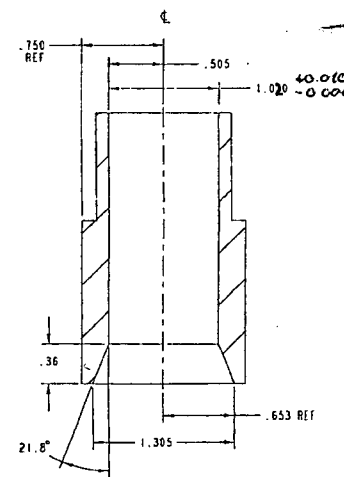
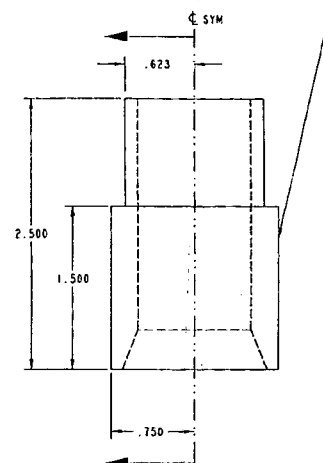
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

RELEASED
66-1-20



THREAD 1-9/16 (1.563) UNLF-24
PER FED-STD-H2872



① -289 STATIONARY HANDLE ADJUSTMENT FITTING $\frac{P}{24}$
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

285 UPPER TUBE, BLADE POSITIONER $\frac{P}{4}$
MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

① -295 EXTENSION TUBE, BLADE POSITIONER $\frac{P}{4}$
MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.
2882 Aviation Parkway, Grand Prairie, Texas 75052
REV. 8/72
DLSUV8 B67-43001 8/

ORIGINAL

NO. 41296
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

